

STD-25

Absolute Position Sensor



The **STD-25** is a contact-less optical reflective absolute position sensor. It has Integrated dual sensing heads and advanced processing, which gives it a very high precision over a low profile and redundant core.

The **STD-25** support SSI & BiSS-C interfaces.

The wide assembly tolerance of the **STD-25** makes it easy to install and align, its plug and-play approach makes it simple to design into any application.

High precision single turn, optical reflective absolute position sensor

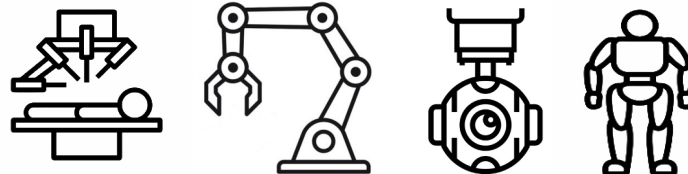
- Contact less
- Dual core, redundant - Duplus core technology
- Low profile
- High resolution
- High accuracy

Mechanical

OD stator	mm	25
ID rotor	mm	6
Height	mm	7
Rotor moment of inertia	Kgm ²	< 6 x 10 ⁻⁸
Permissible radial run-out	mm	± 0.4
Rotor / Stator air gap	mm	1.75 ± 0.5
Weight	gr	10

Characteristic's

Resolution	bit	18 - 22
Accuracy [INL]	mdeg	± 4
Repeatability	count	± 1
Data latency	µsec	20
Startup time	msec	20
Current consumption	mA	130
Power supply	VDC	5 ± 5%
Rotation speed, max	RPM	4,000
Sensor position bandwidth	KHz	40 (SSI) / 65 (BiSS-C)
Thermal drift		None



Environment Condition's

Temperature, operational	-40 to 85 C° ¹
Humidity	95% relative humidity, Non condensing, IEC 60068-2-78
IP rating	IP 40 , (enclosed)
Shock	1000 m/s ² , 6 ms, ½ sine, 3 axes
Vibration	100 m/s ² max @ 55 Hz to 2000 Hz, 3 axes
Pressure	600 bar max
Vacuum	1.0 × 10 ⁻⁷ Pa
Magnetic field	Immune
EMC compliance	IEC 61326-1
Environmental compliance	RoHS, REACH

Storage and Handling



Stator is ESD-sensitive and must be handled with care.

Avoid touching the electronic circuitry, wiring, or sensor surfaces unless you are using proper ESD protection and are within an ESD-controlled environment.

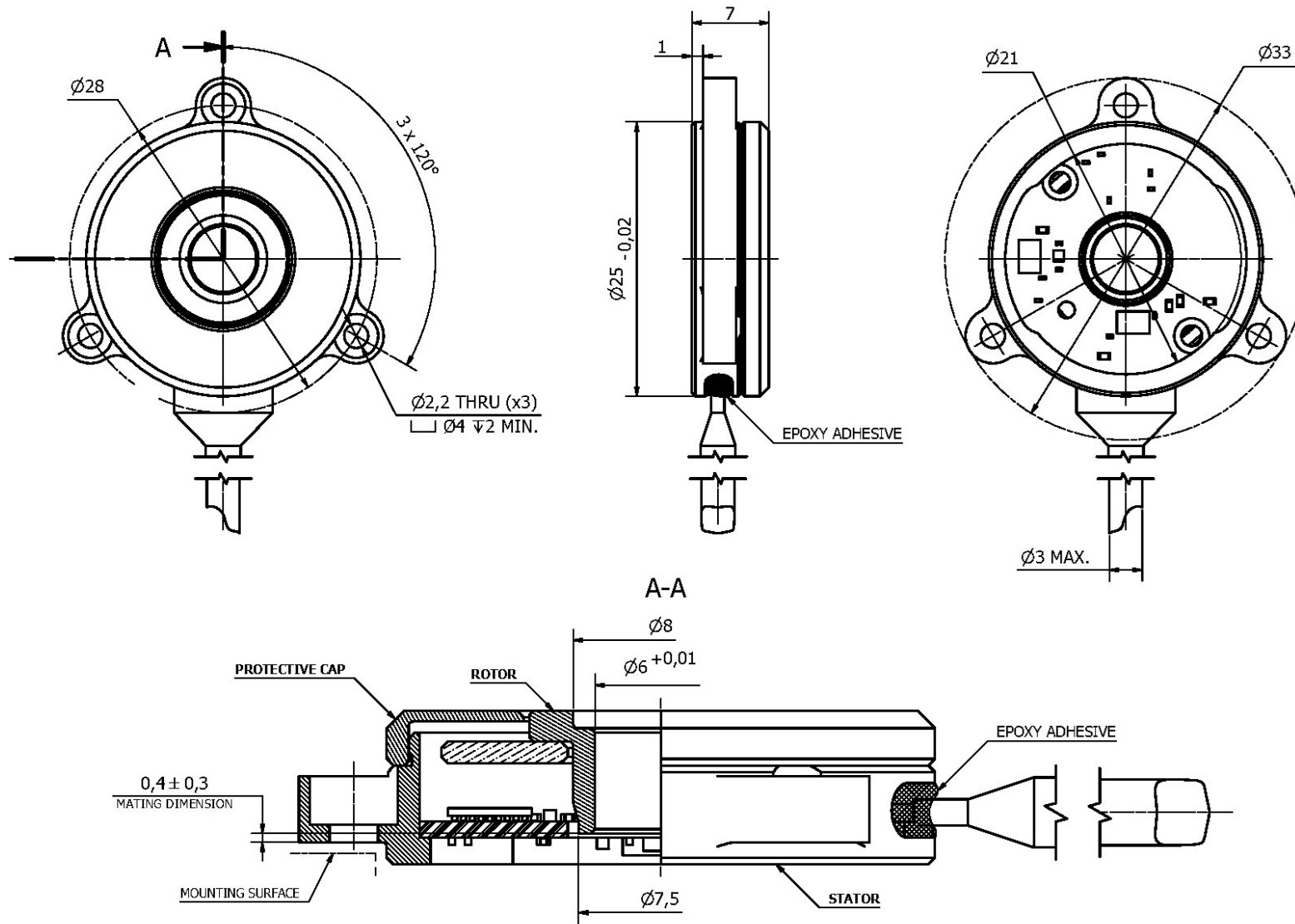
Storage Condition's

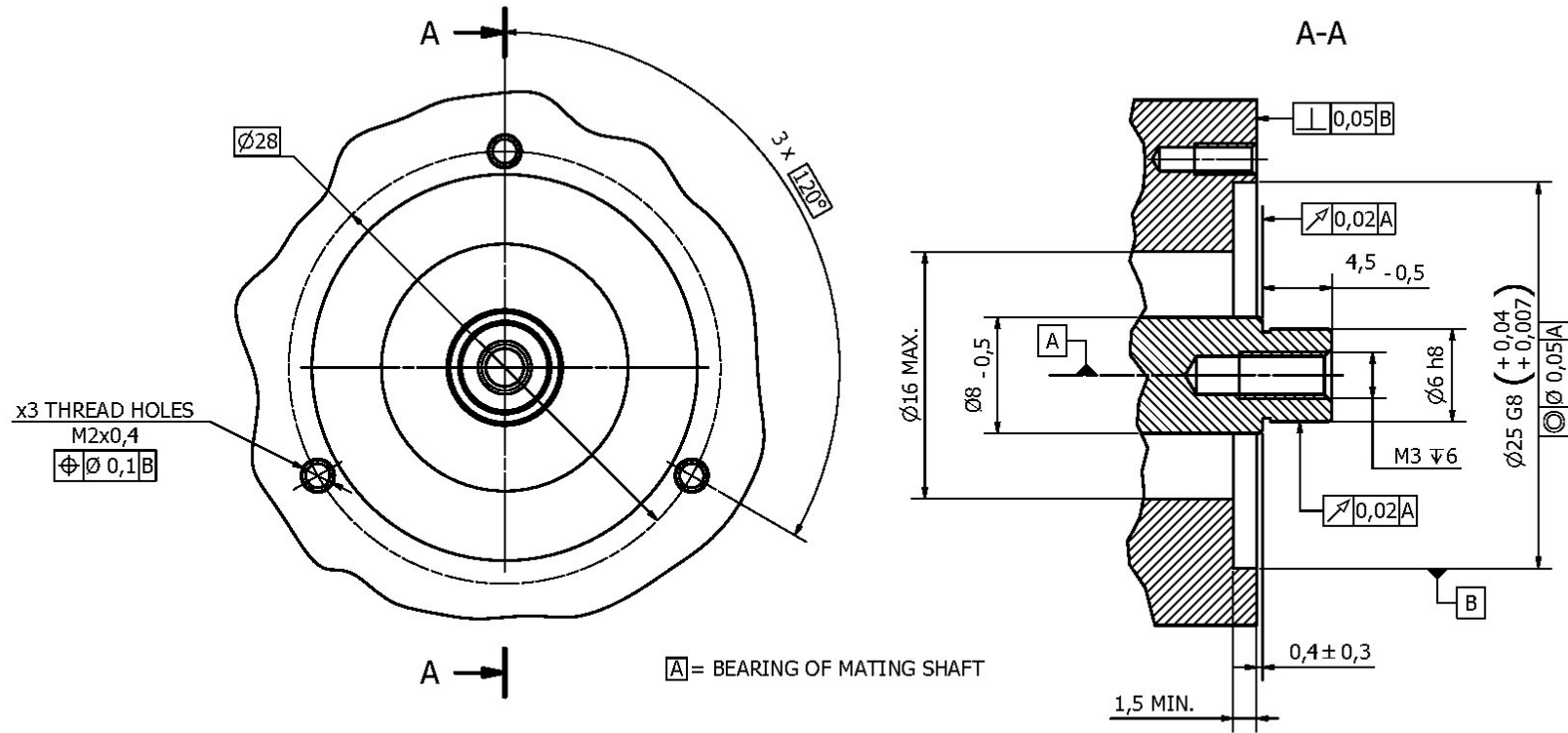
Temperature, Storage	-45 to 105 C°
Humidity	70 % relative humidity, Non condensing,

Notes :

¹ Extended temperature range: available on request.







Mounting requirements

Mounting

(1) Stator

Place the encoder's Stator in the application's $\varnothing 25$ mm centering hole. Align the three mounting holes on the Stator house (spaced 120° apart) with the threaded holes (M2 x 0.4) on the application support. Align and fasten them with three screws (DIN 912 - M2 x 5). Apply a recommended tightening torque of $M_d = 0.3$ Nm.

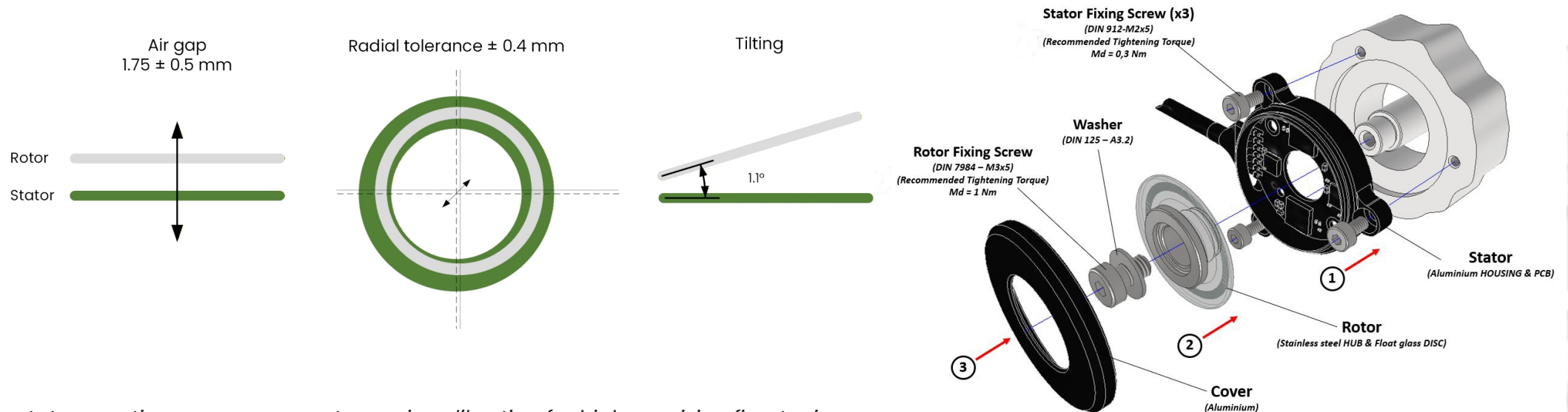
(2) Rotor

Ensure the disc of the Rotor (Disc/Hub assembly) is clean and free of damage.

Press the Rotor onto the application shaft axially, the $\varnothing 6$ mm inner diameter of the Hub for centering. Avoid touching the disc while pressing.

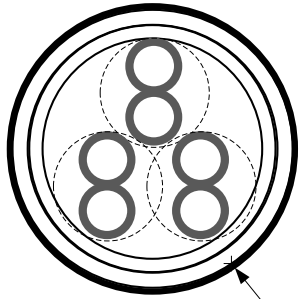
Secure the Rotor with a screw (DIN 7984 - M3 x 5) and a washer (DIN 125 - A3.2). Apply a recommended tightening torque of $M_d = 1$ Nm.

NOTE: in dynamic applications where high accelerations and mechanical vibrations are present, the use of thread locking adhesive is recommended. (e.g. Loctite 242)






statum motion sensors support on-axis calibration for high-precision fine-tuning, though this level of adjustment is rarely required. Every sensor undergoes off-axis calibration during production as part of final quality assurance to validate overall performance and characteristics. Additional on-site configuration—such as rotation direction, zero-point setup, and more—is easily performed using the statum studio software tool.

Interconnection



Ø 3.2 mm max

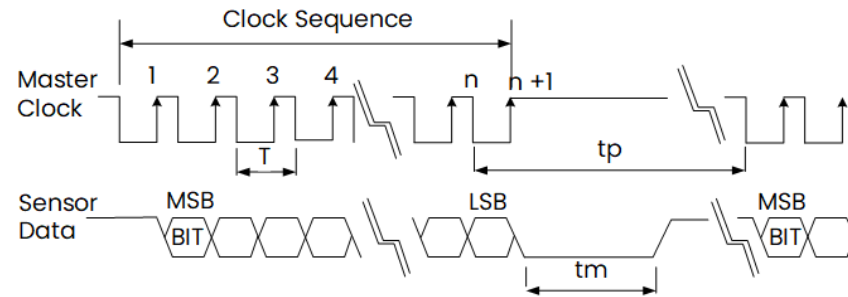
Cable	Twisted pair , Ø3.2 ± 0.15 mm
Wire	AWG 30 21/0.05 mm tinned copper Insulation - PFE Ø 0.6 ± 0.07 mm
Shield	Thinned copper braided 85%
Binder	FEB black
T. Rating	-40 / +150 °C

DB9	Function	Color	
6	Return	Black	
4	5 VDC	RED	
7	Data +	Green	
8	Data -	Yellow	
2	Clock +	Gray	
3	Clock -	Blue	
	Shield		

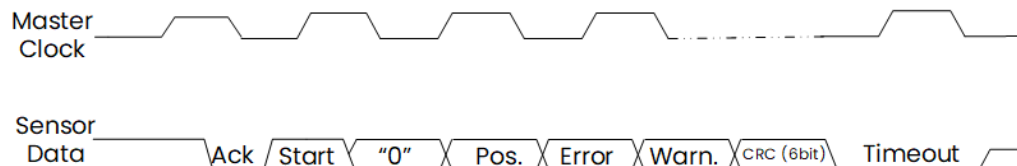
Absolute position protocols

Output signals	EIA standard RS422
Data encoding	Binary
f : Clock frequency (max)	2.5 MHz

Description	Recommended
tp	Pause time > 21 µsec
tm	transfer time (monoflop time) = 20 µsec
BIT	Build In Test (MSB , Optional)



Description	Recommended
Error	Error bit – active low 1
Warn.	Warning bit – active low 1
CRC	CRC polynomial inverted 6



Sensor manufactured by statum motion are warranted to be free from defects in materials and workmanship for a period of 12 months from the date of shipment.

Warranty Coverage

This warranty covers the replacement or repair of faulty encoders at no charge, provided that the following conditions are met:

- The sensor was installed, operated, and stored in accordance with the manufacturer's instructions.
- The sensor was not subjected to improper installation, misuse, or abuse.
- The sensor was not disassembled or repaired by the customer.

Product specifications are subject to change without prior notice.

The product images shown are for illustration purposes only and may not be an exact representation of the product

Ordering	STD25	a	b	c	d	e	f
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a	b	c	d	e	f
Resolution	Comm.	Cable	Length	Board	Custom
18-22	B – Biss C S – SSI	1 – Flying leads 2 – DB9 connector	1 – 250 mm 2 – 500 mm	1 – Standard 2 – Conformal coating	

Stator board protection	
PCB assemble	IPC 610 Class 3
PCB	IPC 620 Class 3
Sensor harness assembly	IPC-A 620 Class 3
Conformal coating (optional)	UVCL ; UV cure conformal coating IPC J-STD-001



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